

Work Order ID 121963

121963

Page 1

July-10-14 10:37:24 AM

Item ID: 647.3910

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: 412 Upper Deflector

Stop ***NS2***

Start Date: 7/07/14 Start Qty: 8.00

Cust Item ID:

Required Date: 7/07/14 Req'd Qty: 8.00

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-07-10 Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
647.3900	C

100

0.00

100

BAND SAW

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut Blank at 25.250"

*** ONE BLANK MAKES TWO PARTS***

DAS

37

9-89 14-08-15

110

0.00

110

HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

1-Machine per folio FB299

DWG REV: C

FOLIO REV: AA

2- deburr and break all sharp edges

on 14/08/17

6

15

Work Order ID 121963

July-10-14 10:37:24 AM

121963

Page 2

Item ID: 647.3910

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 412 Upper Deflector

Start Date: 7/07/14 Start Qty: 8.00

8

Cust Item ID:

Required Date: 7/07/14 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC2- Inspect parts off machine FAI/FAIB

0.00

*OK 14/08/17****120***

QC

Memo

0.00

Quality Control

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

DAS
13
8-89

140

Outsource process-Anodize per QSI017 4.1.10.1

0.00

140

Outsource4

Memo

0.00

Outsource process - Anodize

Issue P/O to ATG : *25477*

1- Black Anodize as per Dwg 647.3900

2- PRIME AS PER DWG, SEE NOTE #9

Certification of Conformity is required

OK 14/08/21

Work Order ID 121963

July-10-14 10:37:24 AM

121963

Page 4

Item ID: 647.3910

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: 412 Upper Deflector

Start Date: 7/07/14

Start Qty: 8.00

g

Cust Item ID:

Required Date: 7/07/14

Req'd Qty: 8.00

g

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

190

0.00

QC

Memo

Quality Control

MLJ 14-09-08

MLF
14-9-5

Picklist Print

July-10-14 10:37:27 AM

Page 1

Work Order ID: 121963

121963

Parent Item: 647.3910

647.3910

Parent Item Name: 412 Upper Deflector

Start Date: 7/07/14

Required Date: 7/07/14

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV. A NEW ISSUE JFS 14/04/30 VERIFIED BY: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6B5.000X0.375		Purchased		No		100	f	44.2700	1.053	9			OAS
M7075T6B5 000X0.375										**		14-08-15	37 9-09

7075-T6 BAR 5.000" X 0.375"

Location

Loc Qty

Loc Code

MAT049

44.27

- m126615

8

m127614

1.5

- m128502

34.77

3

3.5 ft

<h1 style="margin:0;">APICAL</h1> <p style="margin:0;">INDUSTRIES, INC.</p>	ENGINEERING CHANGE NOTICE NO. 04250				SHEET 1 OF 3	
	DWG NO. 647.3900	REV: B	PREPARED BY J. SOTO	DATE: 11/18/2013	EFFECT ON DWG <input checked="" type="checkbox"/> INC. <input type="checkbox"/> UNINC.	
	DWG TITLE: DEFLECTORS					
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF. NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: REVISED PART 647.3915 INTO ASSY 647.3903. REVISED SHEET 7 AND ADDED SHEETS 8, 9, 11, 12. ADDED NOTES 7-9. REVISED F/N 3-9 AND ADDED F/N 10-13. ADDED NOTE 7 IN ORDER TO HANG PARTS FOR FINISHING PURPOSES. FIXED NOTES ON ASSY 647.3901				ECR: 13-038, 12-026

SHEET 1, ZONE C7 WAS:

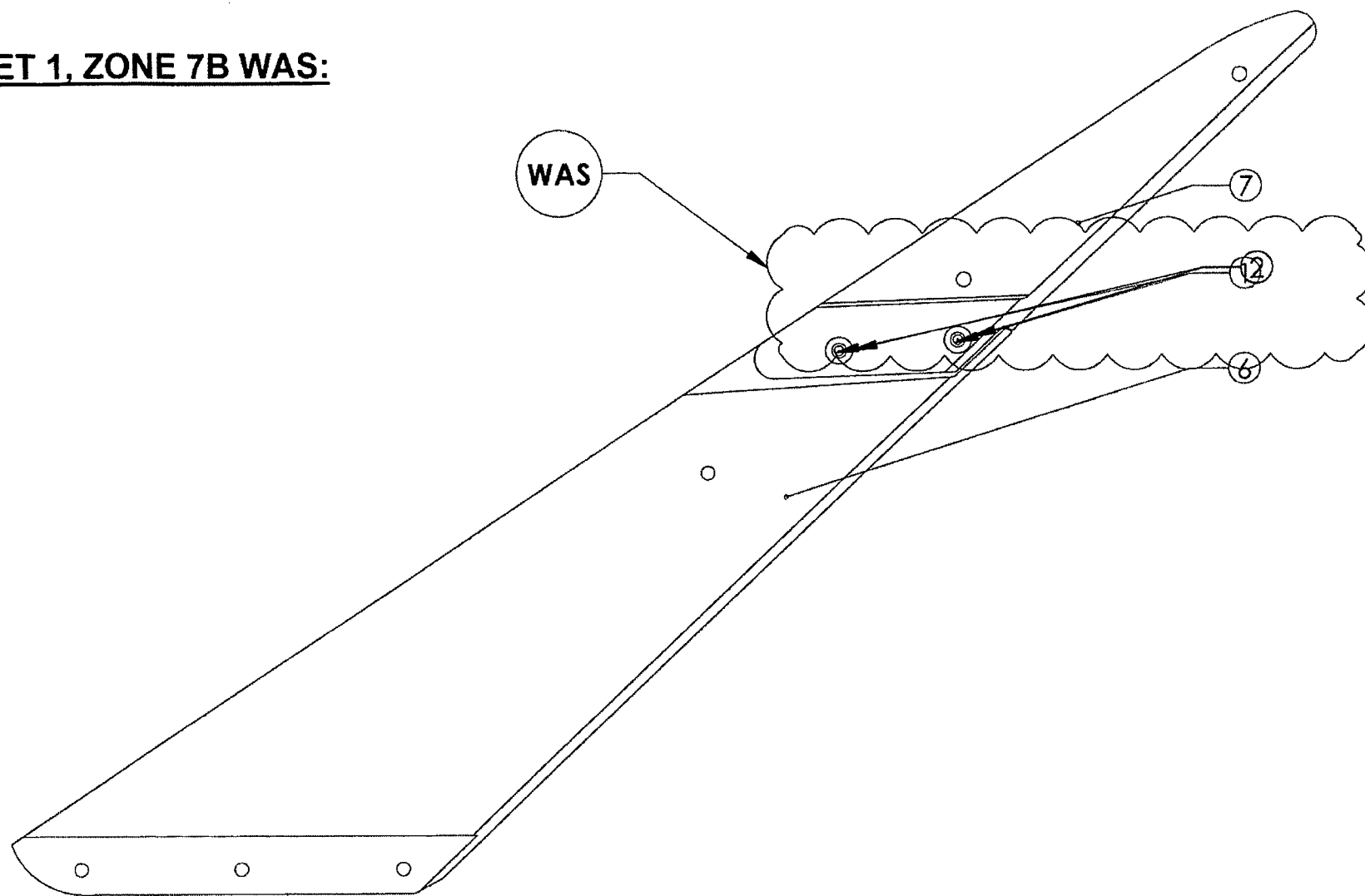
NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12.
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK; PRETREAT PR-148 ADHESION PROMOTER PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX.
3. DEBURR AND BREAK ALL SHARP EDGES.
4. IDENTIFY IAW MPP-120.
- 5 APPLY F/N 3 AS REQUIRED TO ALL FAYING SURFACES OF F/N 6, 7 & 8 UPON ASSY.
- 6 MAXIMUM OR MINIMUM DIMENSION AFTER FINISH.

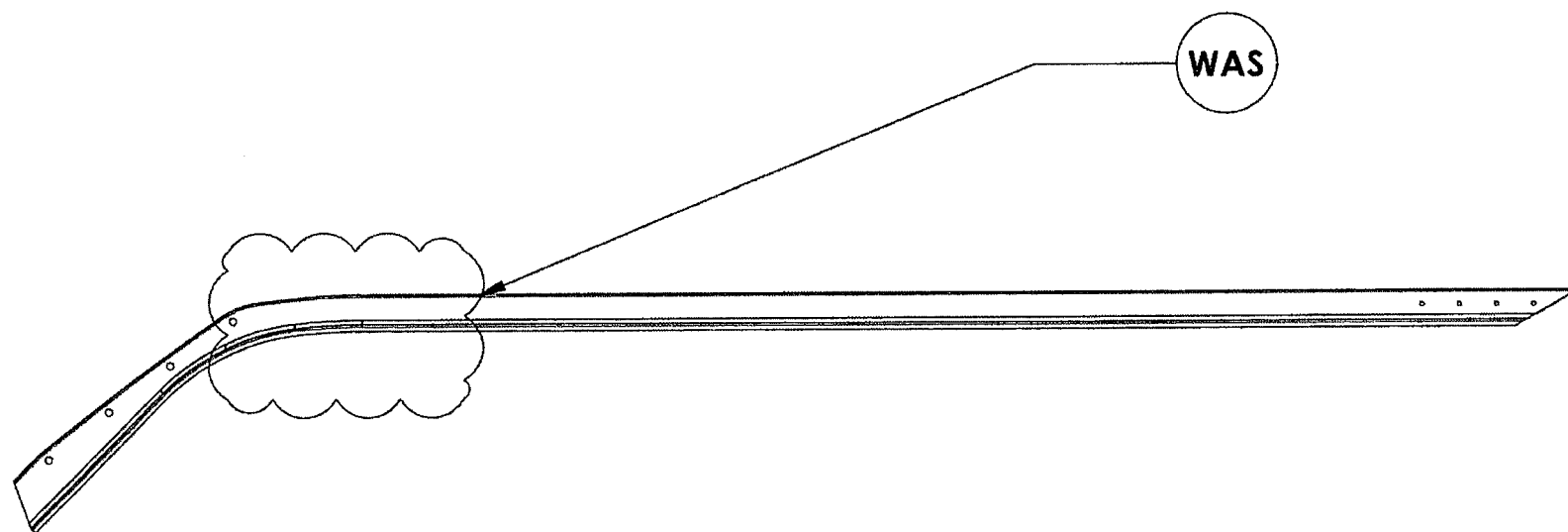
WAS

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 121963 MJS
 140707

12	A	601.3072	6			RIVET	CR3213-6-9	
11	C	647.3917	2			DOUBLER		
10	C	647.3916	1			DEFLECTOR, UPPER HALF	△	△
9	R	647.3915	1			DEFLECTOR, LOWER HALF	△	△
8	R	647.3914		1		BREAKAWAY TIP LONG	△	△△
7	R	647.3913			1	BREAKAWAY TIP MEDIUM	△	△△
6	R	647.3912		1	1	LOWER DEFLECTOR	△	△△
5	R	647.3911				212 UPPER DEFLECTOR	△	△△
4	R	647.3910				412 UPPER DEFLECTOR	△	△△
3	R	601.2045	A/R	A/R	A/R	RTV, LOCTITE 598		△
	C	647.3903	X			DEFLECTOR ASSY		△
F/N	TC	PART NUMBER	.3903	.3902	.3901			
				QTY		DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:							CHANGE CATEGORY	
<input type="checkbox"/> MDL <input checked="" type="checkbox"/> INSTALL INSTRUCTIONS <input checked="" type="checkbox"/> ICA <input type="checkbox"/> FMS <input checked="" type="checkbox"/> BOM							<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	
							DER REVIEW REQUIRED	
							<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	

SHEET 1, ZONE 7B WAS:

647.3901

SHEET 7, ZONE A6 WAS:

647.3915

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NOTES:

1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12.

2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;

3. DEBURR AND BREAK ALL SHARP EDGES.

4. IDENTIFY IAW MPP-120.

5 APPLY F/N 3 AS REQUIRED TO ALL FAYING SURFACES OF F/N 6, 7 & 8 UPON ASSY.

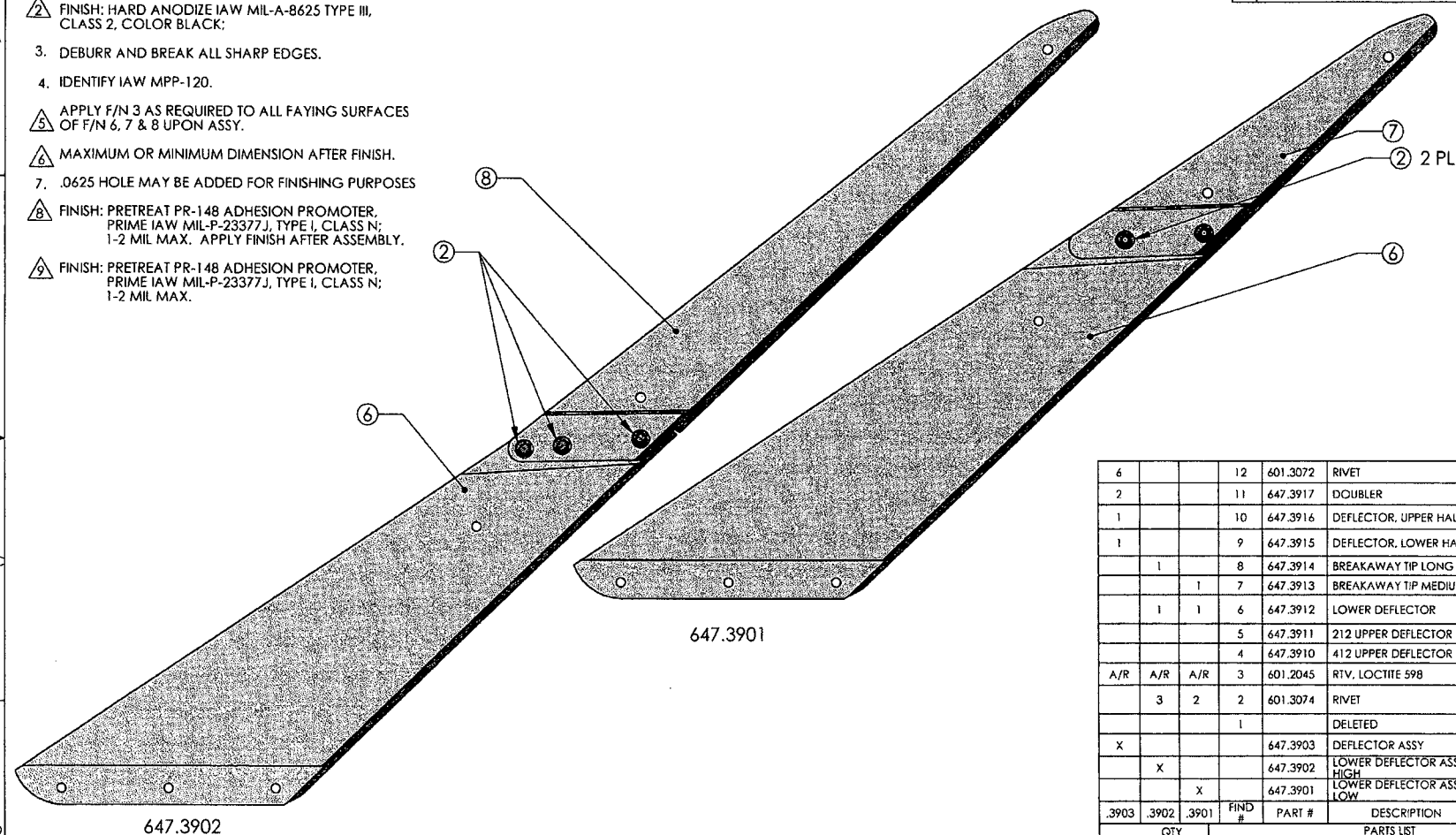
6 MAXIMUM OR MINIMUM DIMENSION AFTER FINISH.

7. .0625 HOLE MAY BE ADDED FOR FINISHING PURPOSES

8 FINISH: PRETREAT PR-148 ADHESION PROMOTER, PRIME IAW MIL-P-23377J, TYPE I, CLASS N; 1-2 MIL MAX. APPLY FINISH AFTER ASSEMBLY.

9 FINISH: PRETREAT PR-148 ADHESION PROMOTER, PRIME IAW MIL-P-23377J, TYPE I, CLASS N; 1-2 MIL MAX.

REV			DESCRIPTION	DATE	APPROVED
			LAST PROTOTYPE RELEASE: REV		N/C
N/C			INITIAL RELEASE	09/18/09	P. BRAVO
A			INCORPORATED ECH 02864, 03537 & 03595	07/24/12	P. BRAVO
B			INCORPORATED ECH 04025	08/02/13	P. BRAVO
C			INCORPORATED ECH 04038, 04085 & 04230	11/18/13	P. BRAVO



6			12	601.3072	RIVET	CR3213-6-9	
2			11	647.3917	DOUBLER		
1			10	647.3916	DEFLECTOR, UPPER HALF	△	△
1			9	647.3915	DEFLECTOR, LOWER HALF	△	△
	1		8	647.3914	BREAKAWAY TIP LONG	△	△△
		1	7	647.3913	BREAKAWAY TIP MEDIUM	△	△△
	1	1	6	647.3912	LOWER DEFLECTOR	△	△△
			5	647.3911	212 UPPER DEFLECTOR	△	△△
			4	647.3910	412 UPPER DEFLECTOR	△	△△
A/R	A/R	A/R	3	601.2045	RTV, LOCTITE 598		△
	3	2	2	601.3074	RIVET	MS20470AD 6-12	
			1		DELETED		
X				647.3903	DEFLECTOR ASSY		△
	X			647.3902	LOWER DEFLECTOR ASSY HIGH		
		X		647.3901	LOWER DEFLECTOR ASSY LOW		
.3903	.3902	.3901	FIND #	PART #	DESCRIPTION	MATL	SPEC
QTY				PARTS LIST			
NEXT ASSY (S)				ORIGINAL DATE 09-10-09			
647.3800				DRAWN BY CHECKER			
				DESIGNED BY			
				DRAWING APPROVAL			
				P. BRAVO			
				CONTRACT NO.			
				UNLESS OTHERWISE SPECIFIED			
				DIMENSIONS ARE IN INCHES			
				TOLERANCES ARE:			
				2 PLACE DECIMALS ± .01			
				3 PLACE DECIMALS ± .005			
				ANGLES ± .5°			
				SEE ISAO CODE			
				DWG. NO. 647.3900			
				REV. C			
				SCALE NONE			
				SHEET 1 OF 12			

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760) 724-5300

DEFLECTORS

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.125 X 45.0° TYP

SECTION B-B

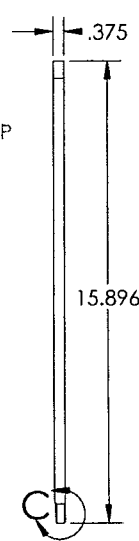
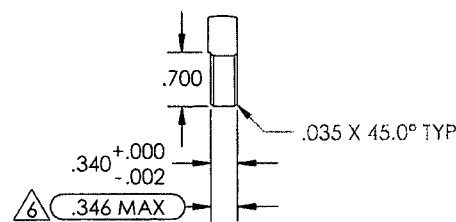
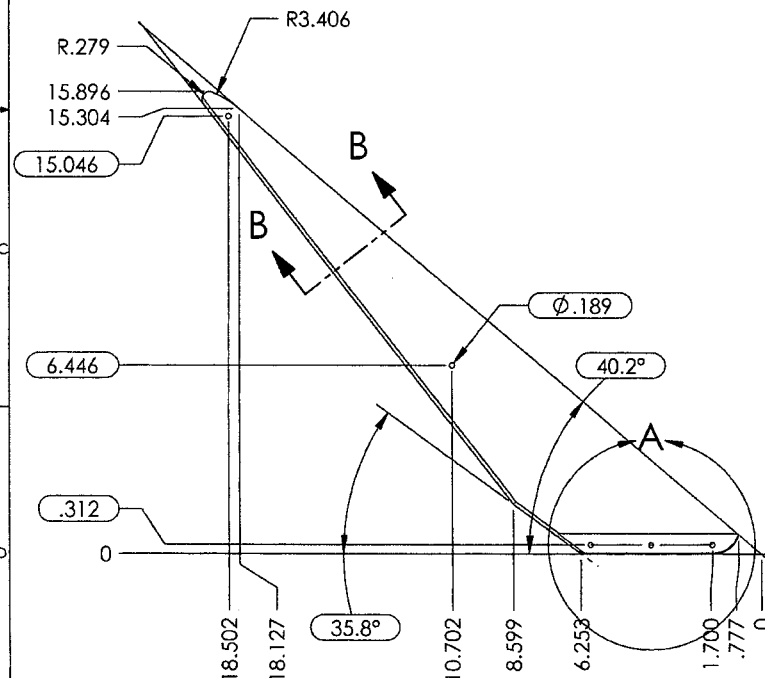
Ø.177 THRU 3PL

.266 X 17.9°

DETAIL A

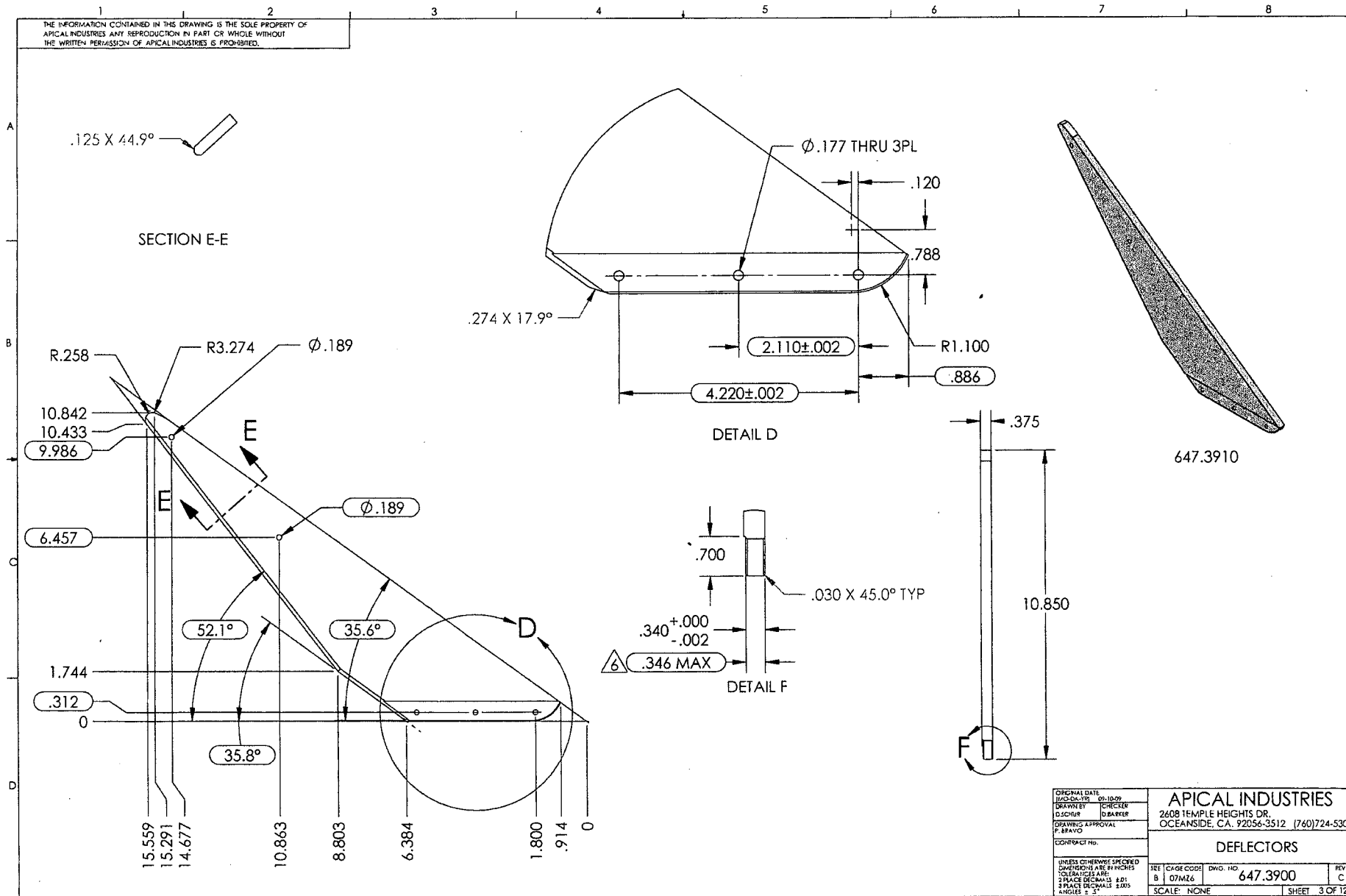
DETAIL C

647.3911



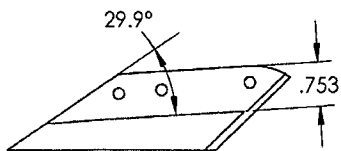
ORIGINAL DATE: 09-18-09		APICAL INDUSTRIES	
DRAWN BY: C-EEG	DISK/REP	2608 TEMPLE HEIGHTS DR.	
CHECKED BY: DISK/REP		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL:		DEFLECTORS	
P. BRAVO			
REV. 001			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS ±.01 ANGLES ± .5°		SEE CAGE CODE: 647.3900	REV. C
		SCALE: NONE	SHEET 2 OF 12

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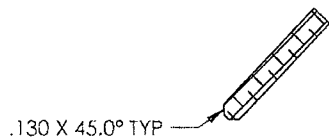


ORIGINAL DATE: 09-10-99		APICAL INDUSTRIES	
DRAWN BY: J. B. BAKER	CHECKED: J. B. BAKER	2608 TEMPLE HEIGHTS DR.	
LOCATED: J. B. BAKER	DESIGNED: J. B. BAKER	OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL: J. B. BAKER	DATE: 09-10-99	DEFLECTORS	
CONTRACT NO.:		647.3900	
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: SPACES DECIMALS ±.01. SPACES DECIMALS ±.005. ANGLES ± 2°.		SHEET 3 OF 12	REV. C

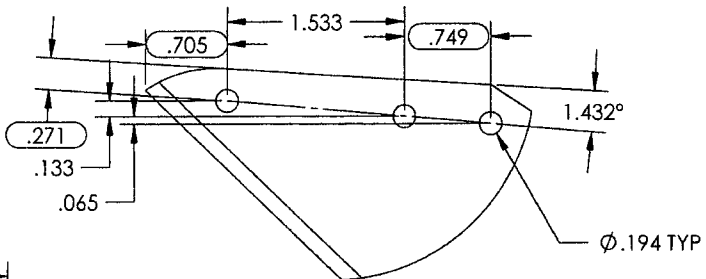
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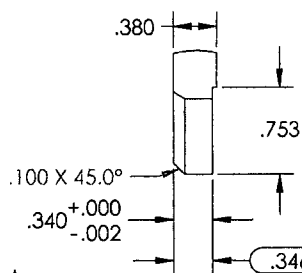
SECTION L-L



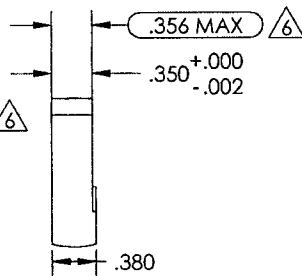
SECTION M-M



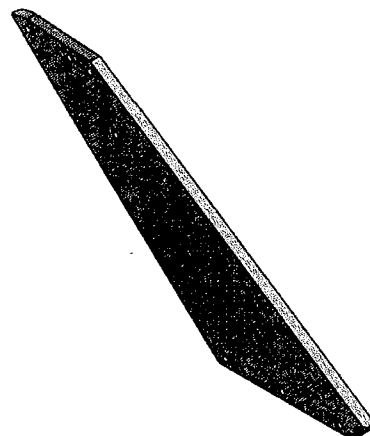
DETAIL H



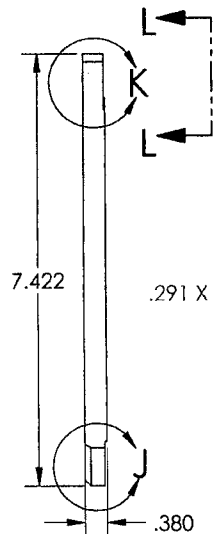
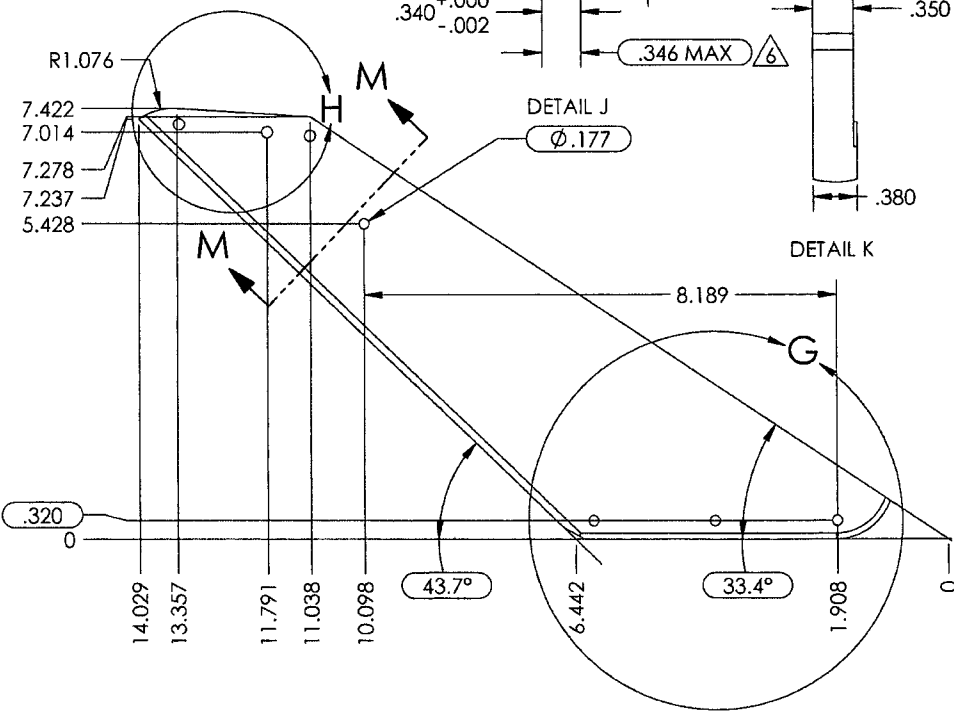
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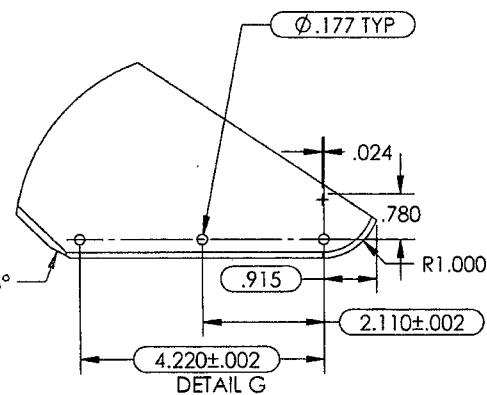
DETAIL K



647.3912



DETAIL G

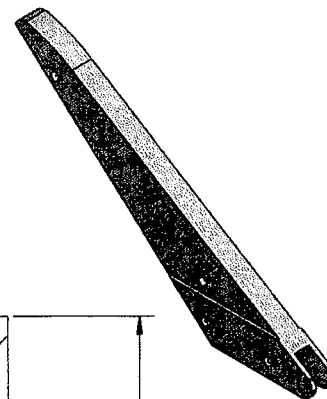
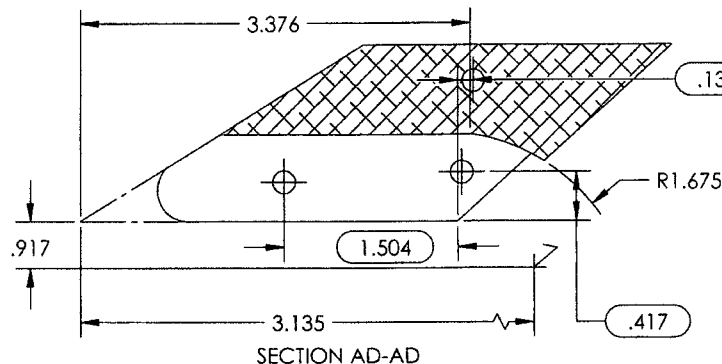


ORIGINAL DATE (MM-DD-YY) 09-10-09		APICAL INDUSTRIES	
DRAWN BY DUSCHER	CHECKED DUSCHER	2408 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300	
DRAWING APPROVAL P. BRAVO	DATE 09-10-09	DEFLECTORS	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ARE: 3 PLACE DECIMALS ± .01 ANGLES ± .5°		SEE B	REV C
SCALE NONE		DWG. NO. 07M26	647.3900
		SHEET 4 OF 12	

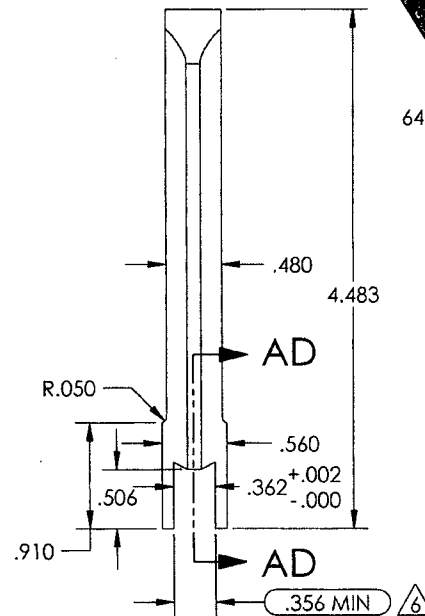
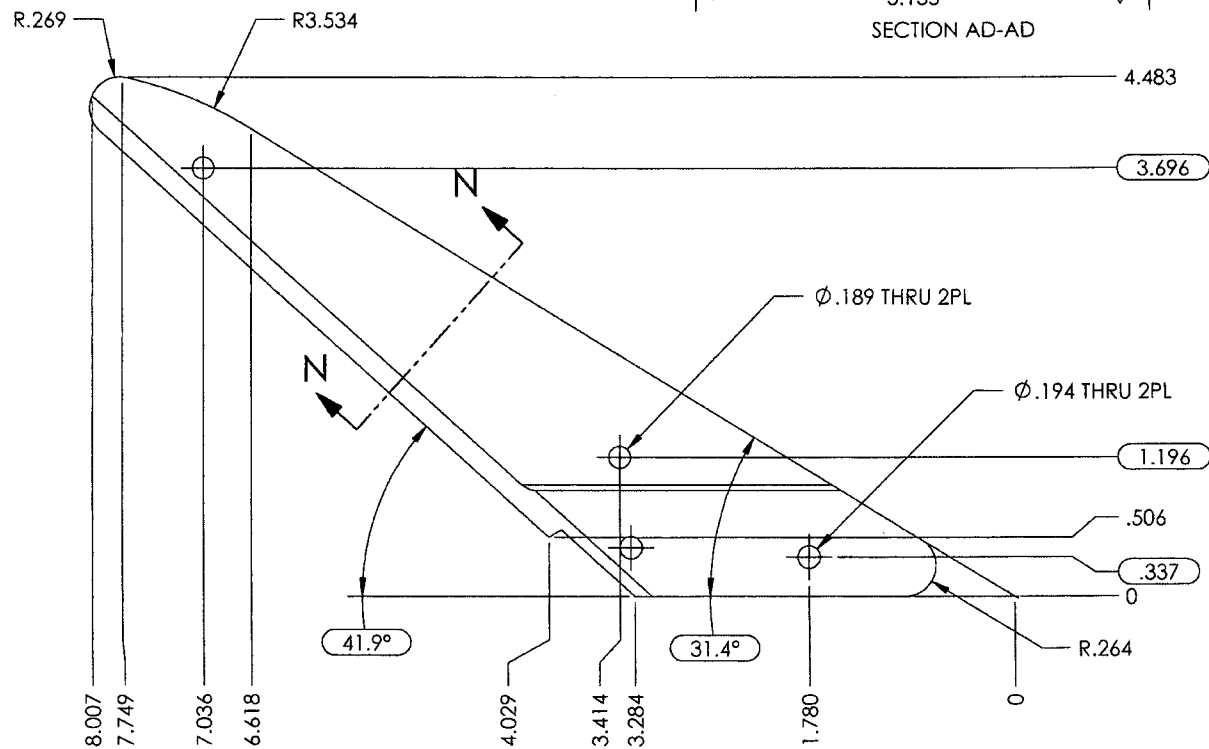
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.180 X 45.0° TYP

SECTION N-N



647.3913



ORIGINAL DATE
10-04-1981
DRAWN BY
D. SCHWAB
CHECKED BY
D. SCHWAB
DRAWING APPROVAL
P. BRAY
02-10-82
CONTRACT NO.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ±.5°

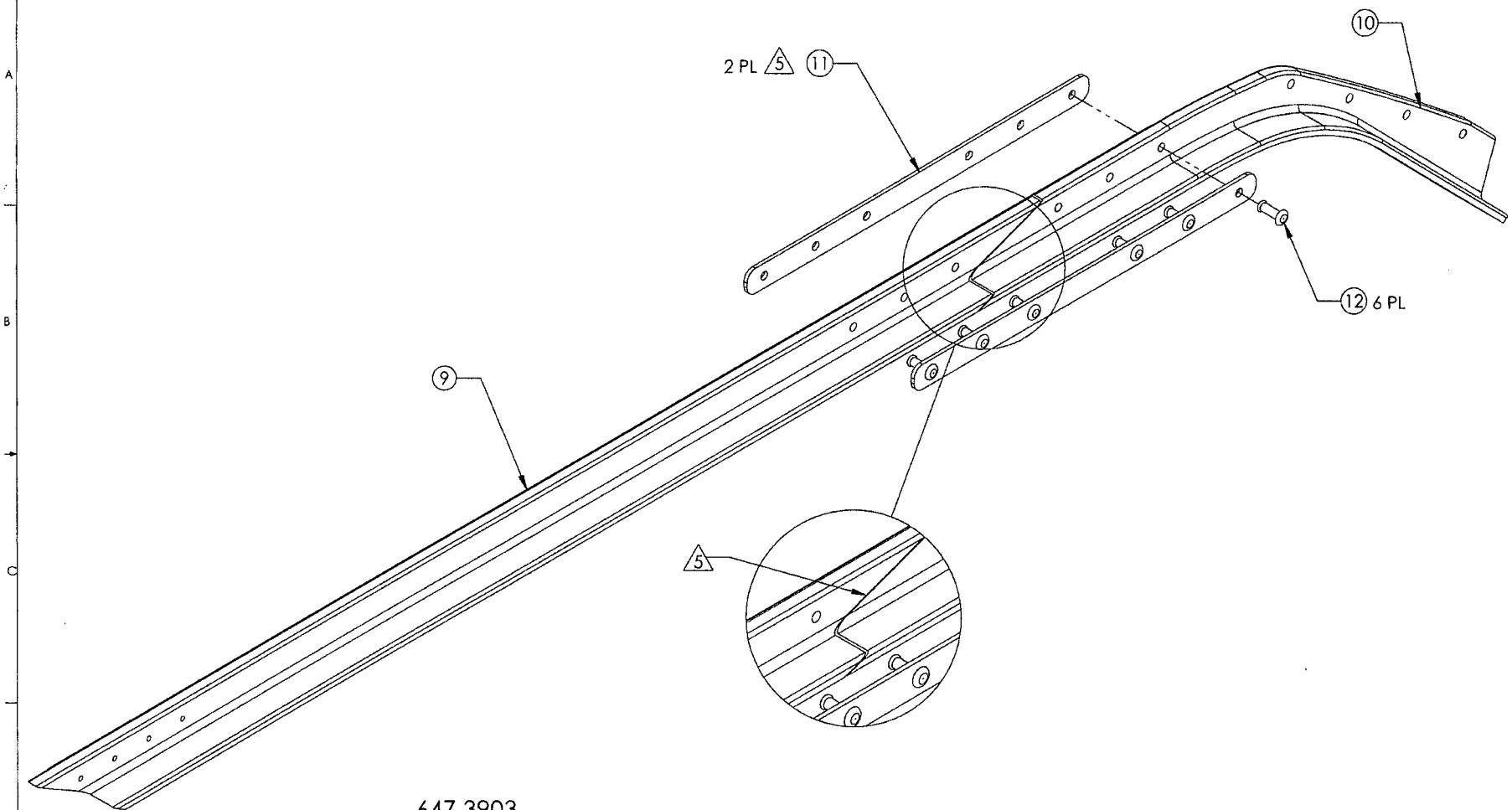
APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760) 724-5300

DEFLECTORS

SIZE	CAGE CODE	DRG. NO.	REV.
B	07M26	647.3900	C
SCALE: NONE			SHEET 5 OF 12

1 2 3 4 5 6 7 8

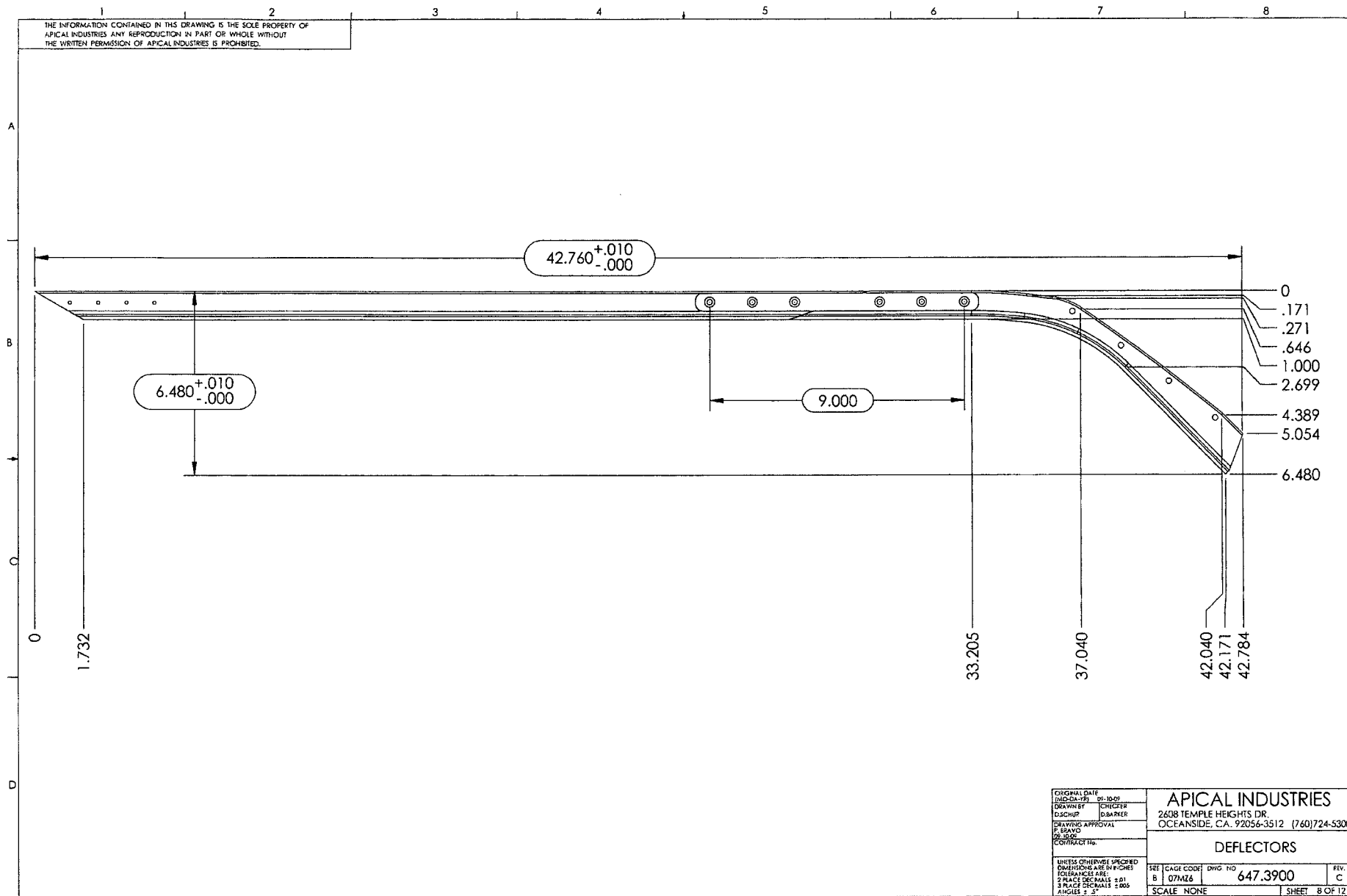
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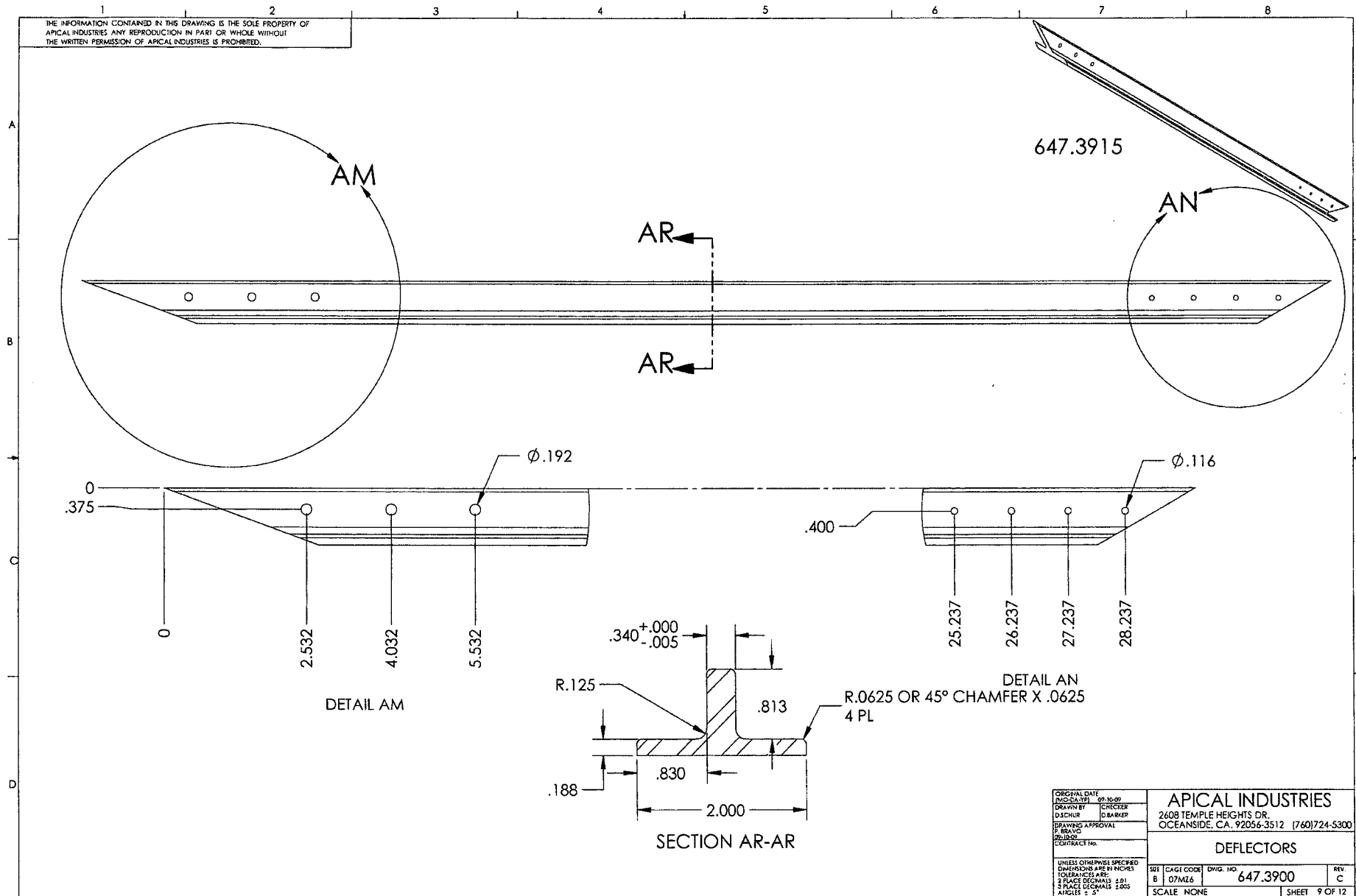
647.3903

ORIGINAL DATE 10-01-78 09-10-09		APICAL INDUSTRIES	
DRAWN BY: J. HICKER		2608 TEMPLE HEIGHTS DR.	
CHECKED BY: D. BAKER		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRYAN 09-10-09		DEFLECTORS	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SHEET 7 OF 12	REV. C
		SCALE NONE	

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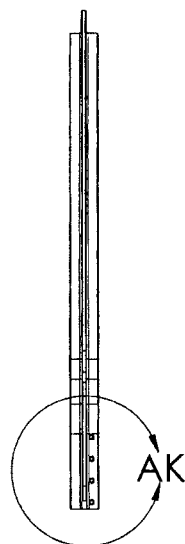


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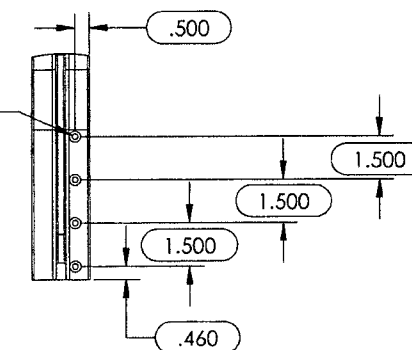


ORIGINAL DATE 09-10-09		APICAL INDUSTRIES	
DRAWN BY D.SCHUR		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAY		DEFLECTORS	
CONTRACT NO.		647.3900	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS $\pm .01$ ANGLES $\pm 5^\circ$		SEE B	REV C
SCALE NONE		SHEET 9 OF 12	

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4X $\phi .196 \pm .010$ THRU ALL
 $\checkmark \phi .385 \pm .020 \times 100^\circ \pm 1.000^\circ$



DETAIL AK

647.3915

ORIGINAL DATE 09-10-09
DRAWN BY D. SCHUP
CHECKED D. BARKER
DRAWING APPROVAL
P. BEATO
DATE 09-10-09
CONTRACT NO.

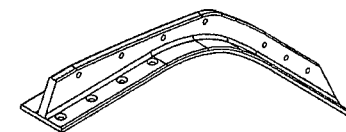
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
3 PLACE DECIMALS $\pm .01$
ANGLES $\pm .5^\circ$

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

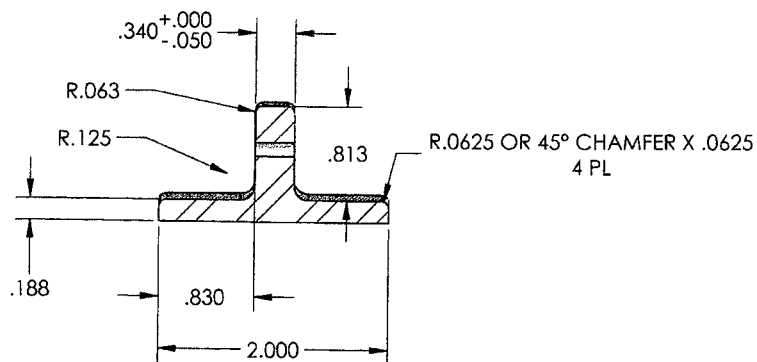
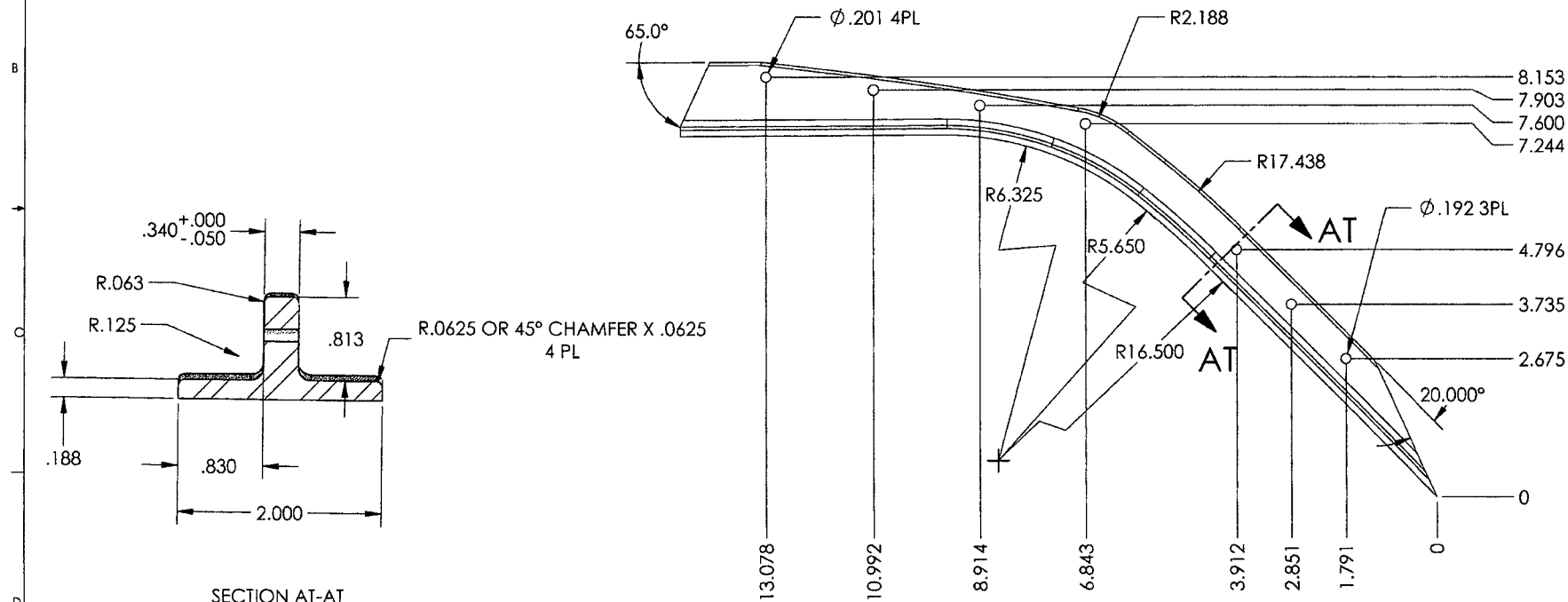
DEFLECTORS

SHEET	CAGE CODE	DWG. NO.	REV.
B	07M26	647.3900	C
SCALE NONE			SHEET 10 OF 12

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF
APICAL INDUSTRIES ANY REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.



647.3916



SECTION AT-AT

ORIGINAL DATE
10/20/87
DRAWN BY
D. SCHUR
CHECKED BY
D. BARBER
DRAWING APPROVAL
P. BRAVO
DATE
02/10/89
CONTRACT NO.

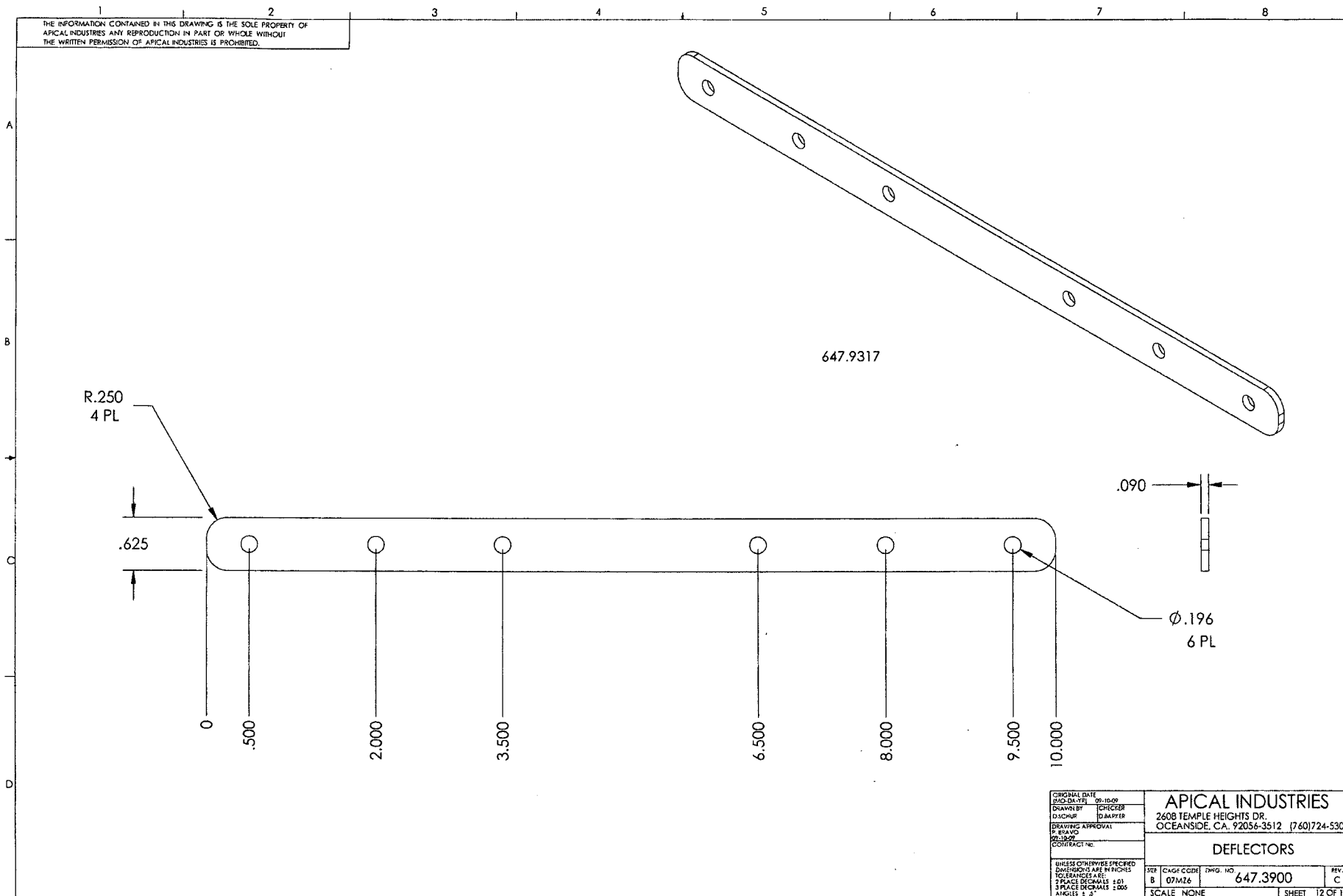
APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

DEFLECTORS

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
1 PLACE DECIMALS ±.01
2 PLACE DECIMALS ±.005
ANGLES ±.5°

SHEET	CAGE CODE	DWG. NO.	REV.
8	07M16	647.3900	C
SCALE NONE			SHEET 11 OF 12

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.



ORIGINAL DATE 2/10/84	09-10-09	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA 92056-3512 (760)724-5300	
DRAWN BY C. H. H. H.	CHECKED C. H. H. H.		
DISCUSS C. H. H. H.	DISCUSS C. H. H. H.		
DRAWING APPROVAL C. H. H. H.	DRAWING APPROVAL C. H. H. H.	DEFLECTORS	
REVISION C. H. H. H.	REVISION C. H. H. H.		
CONTRACT NO.		CONTRACT NO.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°			
SER B	CAGE CODE 07M26	DWG. NO. 647.3900	REV. C
SCALE NONE		SHEET 12 OF 12	

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

DEFLECTORS

DART AEROSPACE LTD	Work Order: 121963
Description: DEFLECTORS	Part Number: 647.3910
Inspection Dwg: 647.3900 Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.125 X 44.9°	±.005 X ±1/2°	.122 X 45°	—		Vern	ML-06
8.177	±.001	8.177	—		"	
.886	±.005	.884	—		"	
2.110	±.002	2.110	—		"	
4.220	±.002	4.220	—		"	
.375	±.005	.380	—		"	
10.850	±.005	10.850	—		H-G	31006
.700	±.005	.700	—		Vern	ML-06
.030 X 45°	±.005 X ±1/2°	.032 X 45°	—		"	
.340	±.002	.3398	—		Micr	ML-01
35.8°	±1/2°	35.8°	—		C-Angle	
35.6°	±1/2°	35.6°	—		"	
52.1°	±1/2°	52.1°	—		"	
8.189	±.001	8.189	—		Vern	ML-06
.312	±.005	.312	—		"	
6.457	±.005	6.457	—		H-G	31006
9.986	±.005	9.985	—		"	

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>	Preliminary Approval:
Date: 14/08/17	Date: 14-8-18	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	=

10.04.15

0' J 8 P	= 000
9' 12.5	= 002
10' 15	= 102
8' 180	= 113
9' 5' 10	= 114
12 P.	= 115
11' 10	= 116
10' 10	= 117
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10' 10	= 200



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO25477

Purchase Order Date 8/21/2014

PO Print Date 9/2/2014

Page Number 3 of 4

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613-446-4544

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

6	122989	647.0310 CHANNEL (REV.N/C)	9/3/2014	8.00	\$11.10	\$88.80
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Yes

9/3/2014

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$88.80

7	123496	647.2113 LOWER RAIL (REV.B)	9/3/2014	6.00	\$11.60	\$69.60
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Yes

9/3/2014

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$69.60

8	121963	647.3910 UPPER DEFLECTOR (REV.C)	9/3/2014	6.00	\$12.05	\$72.30
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Yes

9/3/2014

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$72.30

Note:

9/2/2014



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 63235

Date: 02-Sep-14

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
	Job: 20140558	PO: PO25477	Line:
8 ea	Part: 647.0310 CHANNEL HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140559		Rev: PO: PO25477 Line:
6 ea	Part: 647.2113 HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140560		Rev: PO: PO25477 Line:
6 ea	Part: 647.3910 UPPER DEFLECTOR HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140561		Rev: PO: PO25477 Line:
16 ea	Part: 647.3912 HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140562		Rev: PO: PO25477 Line:
Certificate of Conformance			
A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.			